



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5208-041
Job Sheet 168445-B



Part No: D5208-041

Job Qty: 6 ea

Part Name: Blanking Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/6/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM IPP REV:B 15.05.28 AS PER DWG REV.A DD VERF:JLM IPP REV:C 15.06.22 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/5/17	12/5/17	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	6 pcs	12/5/17	12/5/17	0.00	0.00	Packaging1		
120	Small Fab	6 pcs	12/6/17	12/6/17	0.00	0.47	Small Fab		
130	QC	6 pcs	12/6/17	12/6/17	0.00	0.00	QC5		
140	Packaging	6 pcs	12/6/17	12/6/17	0.00	0.00	Packaging3		
150	QC21-SA	6 Ea	12/6/17	12/6/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5208-1	12	27	0	0
	D5208-3	12	19	0	0
	FM5001-050	6	206	0	0
	LN9038-0526	6	31	0	0
	MS20427M3-3	12	1,312	0	0
	MS20615-3M3	12	2,068	0	0
	NAS1149C0332R	6	2,438	0	0

Part Specifications

Specifications could not be found.

Plex 12/6/17 9:31 AM dart.leroux.jason

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																										
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																								
Description Work Order Deviation			Disposition																																									
Job No: 168445-B Mfg Date: 12/19/17 Start up Operation D5208-041 PART NO: Revision: Operation: Change No: Blanking Plate Assembly S024728 DART AEROSPACE																																												
Completed By																																												
Lead hand / Supervisor Approval Verification																																												
QC / QA Coordinator Approval																																												
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="2" style="text-align: left;">Root Cause</th> <th></th> </tr> <tr> <td style="width:30%;">Environment</td> <td style="width:30%;">☐ No Re-verification</td> <td style="width:40%;">☐ Pr</td> </tr> <tr> <td>Design</td> <td>☐ Operator</td> <td>☐ Be</td> </tr> <tr> <td>Doc/Data</td> <td>☐ Offset/Setup</td> <td>☐ Ce</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐ Supplier</td> <td>☐ Cra</td> </tr> <tr> <td>Handling/Pre</td> <td>☐ Training</td> <td>☐ Cri</td> </tr> <tr> <td>Material</td> <td>☐ Use for Testing</td> <td>☐ Cuf</td> </tr> <tr> <td>Internal Transport</td> <td>☐ Poor Information</td> <td>☐ Cru</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐ Rushing</td> <td>☐ Hea</td> </tr> <tr> <td>LOA</td> <td>☐ Product Improvement</td> <td>☐ Wave, twist in Tube</td> </tr> <tr> <td>Substation</td> <td>☐ Process Improvement</td> <td>☐ Marks/Chatter</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐ Manufacturing Process</td> <td></td> </tr> <tr> <td>Misidentified</td> <td>☐ Past Due</td> <td></td> </tr> </table>						Root Cause			Environment	☐ No Re-verification	☐ Pr	Design	☐ Operator	☐ Be	Doc/Data	☐ Offset/Setup	☐ Ce	Equip/Tooling	☐ Supplier	☐ Cra	Handling/Pre	☐ Training	☐ Cri	Material	☐ Use for Testing	☐ Cuf	Internal Transport	☐ Poor Information	☐ Cru	Tribal Knowledge	☐ Rushing	☐ Hea	LOA	☐ Product Improvement	☐ Wave, twist in Tube	Substation	☐ Process Improvement	☐ Marks/Chatter	Past Expiry Date	☐ Manufacturing Process		Misidentified	☐ Past Due	
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center																																												
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